			Kecei	∕ıng қер	ort		
Da	ate: \(\sum_{\text{-}}^{\text{-}}	5-0	201	Batc	1 No:	049	
ς Sι	upplier: 📉	Mar	Jech) Dart	P/0:	(41)	
Packing Slip: Invoice: Receipt:	Yes Yes Cash	No No Cr	w si	elease Note A aybill Attache nipment Com C6 Inspection ork Order	ed: Ye plete: Ye	esNo	, <u> </u>
Discrepancies Part Number	Descrip	otion	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
		Section (Control Control Contr		1			
		- 1					
		8 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		i			
		1	Initials	of receiver	(if shipment	OK) Level	12
Production/Ad Date Received/Cos		<u>@</u> -				Locati	on
Initial	\(\begin{align*} \text{S} & \text{S} & The second of	30					
						•	
H:\FORMS\Purch	nasing\approved	purch\RECI	REPORT Rev	D		•	

de la

Purchase Order Receipt Listing

Friday, February 01, 2013 10:12:41 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO18971 Receipt Dates from 2/1/2013 to 2/1/2013 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Project ID Referes	/ W/I Od /ou	December 1						D. 4. 4. 4.
Description/ Stock U/M Cert Std		Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name VC-MAR001 Marmon/Keystone Canada		Ľtď.						
M6061T6T0.375W.0 f		2/1/2013	2/1/2013	108.0000	\$1.51	0.0000	0	\$162.83
6061-T6 RD Tube f		108.000	DESJ02	AMPLEASANCE TO PROPERTY OF THE PER AND THE	\$162.83	0.0000	0	
124491								
M304TR0.375W.035 f 304 TUBING .375 x f .035W 124491		2/1/2013 40.0000	2/1/2013 2/1/2013 40.0000 DESJ02	40.0000	\$0.85	0.0000	0	\$34.17
M304TR1.250W.125 f 304 RD Tube 1.250 x f		2/1/2013 40.0000	2/1/2013 2/1/2013 40.0000 DESJ02	40.0000	\$359.83	0.0000	0	\$359.83
.125W 124491						• .		
						Total Received Quantity:	uantity:	188.0000
					Total	Total Qty to Inspect (PO U/M):	O U/M):	0.0000
						Total Reject Quantity:	uantity:	0.0000

\$556.82

Total Receipt Value: Total Balance Due Quantity:



290 Chemin du Tremblay Boucherville QU CAN J4B 5X9

TEL. 514/527-9153 FAX. 450/641-4357

PAGE.: 1 Order: 1128110 Date..: 01/30/2013

PACKING SLIP

SOLD TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHI	P VIA OVERLAND #	222212	F.O.B. BOUCHERVILLE	SALESPEI C. Gee	RSON YOUR ORDER NO.
	Ordered	Description		Number Pieces	Quantity Back Shipped Ordered
01			o Linda Lacelle 613-632-10	rev:01/11 GD	
	108 /FT	ALUMINUM SMLS TO ATS .375 . Tariff Number: Cust. part#.:	035 D6061 7608.20.00.00 M6061T6T0.375W.035 HT#F00132	2405 Total.	108/FT
02	40 /FT	STS .375 . Tariff Number:	SEAMLESS TUBE	9	108/FT
03		وران المنافر ا	HT#YT1390	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	40/FT 40/FT
<i>J</i> 3	40 /FT	STS 1.250 Tariff Number:	1-1/4 X.120 A213		
				75	40/FT 40/FT
					- 07-01
				6P	13-07-01

No. of Bdls/Piec	es
------------------	----

Total Weight....:

Customers.: _

.3/5- .035- -D6061 * £00132405 * 0005000 * MN3336 * 12/6/2012



CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CUSTOMER PO NUMBE	R:	CUSTOME	R PART NUMBER:		PRODUCT DESCRIPTION	V:	
65-19070-2		AT/.375	035/734		Seamless Tube/Pi	ne	
KAISER ORDER NUMBE	R: LINE ITEM:	•	SHIP DATE:		KAISER LOT NUMBER:	ALLOY:	TEMPER:
211857	002		11/05/2012	;	F00132405	6061	T6
WEIGHT SHIPPED:	QUANTITY:		B/L NUMBER:		AM/DAF/THKNS	WIDTH:	LENGTH:
692.000 LB	1306.000	PCS	212468				12.000 FT
SHIPTO: MARMON KEYSTI 265 APOLLO DRIV LINO LAKES, MN	/E				MARMON/KEYST MARMON/KEYST 1000 REMINGTON SUITE 305 BOLINGBROOK, I	N BLVD.	

Actual Physical Properties

2222222	II							
REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00132405	0001	1	45.8	42.6	13.5	N/A	N/A	N/A
F00132405	0002	3	46.1	42.5	12.0	· .	• • •	
ريء المختبستات المريحة أأتهام	- آگایشی سایست مد	- 11 - 12 - 3		72.5	12.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	МΔ	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0 00	0.00	NA.	NA		0.00	
D70819	.62	.31	.24	. 05	.96	.09	05	.02	.00	.00	.00	.01	.02

Applicable Requirements:

Description: MADE IN USA

OD: 0.375"; Wall: 0.035"; Round @

AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.21. Per AMS-4082P, WAS NOT OILED.

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.

Miscellaneous Notes

8 12/5

MANUFACTURED IN USA MELTED IN USA

Plant Serial: 00014243 Kaiser Order Number: 211857

Page 1 of 2 Line Item: 002



KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226



CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms acconditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00014243 Kaiser Order Number: 211857

Line Item: 002

Page 2 of 2

INVOICE NO: YK-12-06-30

MANAGER OF QUALITY ASSURANCE DEPARTMENT

8 miles

SPECIFICATION
RESULTS (LADLE)

<0.035 0.026

≤ 2.00

<0.045 0.039

<0.030 0.004

< 1.00 0.49

8.0~13.0 8.06

18.0~20.0

XTT3903

CRYSTAL-PALACE

SHANGHAICRYSTAL PALACE PIPE CO.,LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2008 ;PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2012/6/12

P.O.NO.: BN2829 CUSTOMER: MARMON/KEYSTONE CANADA INC. ELEMENTS CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END/ OD POLISHED 400 GRIT.. COMMODITY: STAINLESS CHEMICAL CONTENTS (WT%) STEEL SEAMLESS Mn TUBING. Si GRADE : <u>ASTM A213-10a (IP304/TP304L</u> HEAT NO. : <u>YT13903</u>) ORDER NO.:2012-02-012-B CERTIFICATE NO. :2012-2-12-B-3 Z Ç

			8	(3)
REMARKS: AS PER AST WALL THIC IN COMPLL IC TEST TO SOLUTION NO WELD R FREE FROM COUNTRY O	0.375		O.D (inch)	
RKS: RKS: THICKNI MPLIANC TO AST TO AST TO AST TO REPA FROM ME FROM ME TRY OF CER	0.065	. 1	Dimensions W.T (inch)	
REMARKS: AS PER ASTM A213-10a/ASME SA213- WALL THICKNESS TOLERANCE AS P IN COMPLIANCE TO NACE MR0175-2 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT :1050° NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINA COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 1020	20	20	Length (feet)	
REMARKS: AS PER ASTM A213-10a/ASME SA213-10 WALL THICKNESS TOLERANCE AS PER ASTM A269-10 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT :1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1	P12-5-22	P12-5-19	Bundle No.	
ASTM A 3 3 X 1.5m/m ON	100	1000	Pieces	
.269-10 in	197	1166	Weight (kg)	
1.WE HE TESTED PURCHA 2.THE CI THE WRI SHANGH	320	315	0.2%YS (Mpa) ≥205	PHYSICAL PROPERTIES
AND THI SE ORDH ERTIFICA (TIEN AL IAI CRYS	690	680	TS (Mpa) ≥515	L PROF
ETIST RETTER OR COMPROVAL	56.5	62.0	EI (%) ≥35	ERILE
1.WE HEREBY CERTIFY THAT THE MATER TESTED AND THE TEST RESULTS ARE IN COLPURCHASE ORDER OR CONTRACT 2.THE CERTIFICATE SHALL NOT BE REPROVITE WRITTEN APPROVAL OF THE COMPANY SHANGHAI GRYSTAL PALACE PIPE CO.,LTD	OK	OK	FLARING TEST	
1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY. SHANGHAI CRYSTAL PALACE PIPE CO.,LTD OC REVIEWED JUL 20 2012	OK	OK	FLATTENING TEST	
CRIBED HEREIN HAS CE WITH THE TERMS CE WITH THE TERMS CE EXCEPT IN FULL, WITH CONTROL OF THE PROPERTY OF THE P	76	75	HARDNESS HRB ≤80	
TERMS OF THE ULL, WITHOUT IEWED 1 2012	OK (DRILLED HOLE)	OK (DRILLED HOLE)	EDDY CURRENT TEST TO E426 (100%)	



Dimensions

Bundle No.

≤2.00

< 0.045 0.039 PH

> **<**1.00 0.49

> $8.0 \sim 13.0$ 8.06

> > $18.0 \sim 20.0$

18.20

< 0.035

SPECIFICATION 0.026

RESULTS (LADLE)

0.3750.375(inch) 0.D 0.065 0.035(inch) T.W Length (feet) 20 20

P12-5-19

P12-5-22

REMARKS: AS PER ASTM A213-10a/ASME SA213-10 WALL THICKNESS TOLERANCE AS PER ASTM A269-10

SOLUTION HEAT TREATMENT:1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED IC TEST TO ASTM A262 PRACTICE E IN COMPLIANCE TO NACE MR0175-2003

COUNTRY OF ORIGIN: CHINA FREE FROM MERCURY CONTAMINATION

MILL TEST CERTIFICATE TO EN 10204/3.1

NVOICE NO: YK-12-06-30

@ SHANGHAICRYSTAL PALACE PIPE CO.,LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

CRYSTAL-PALACE

ISO9001:2008 ;PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2012/6/12

CUSTOMER: MARMON/KEYSTONE CANADA INC.	VADA INC.			(CERTIFICATE NO. :2012-2-12-A-2	IO. :2012-2-12-	.A-2	
PO.NO.: MN2828				(ORDER NO.:2012-02-012-A	2012-02-012-A		
COMMODITY: STAINLESS STEEL SEAMLESS TUBING.	MLESS TUI	SING.			GRADE: ASTM A213-10a TP304/TP304L	A213-10a TP	304/TP304L	
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END/ OD POLISHED 400 GRIT. HEAT NO.: YT13903	ED / PICKLED /	PLAIN END/ OI	D POLISHED 40	0 GRIT]	HEAT NO. :YT1	3903		
CHEMICAL CONTENTS (WT%)								
ELEMENTS C	Mn	P	S	Si	Ni.	Cr		
				•				

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0.004 ▲0.030

L			
	250	500	Pieces
	494	583	Weight (kg)
1.WE HE	320	315	0.2%YS (Mpa) ≥205
REBY (069	680	T S (Mpa) ≥515
ERTIFY	56.5	62.0	EL (%) ≥35
THAT THE	OK	OK	FLARING TEST
I.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN	OK	OK	FLAITENING TEST
SCRIBED HER	76	75	HARDNESS HRB ≤80
EIN HAS BEEN	OK (DRILLED HOLE)	OK (DRILLED HOLE)	EDDY CURRENT TEST TO E426 (100%)

2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT PURCHASE ORDER OR CONTRACT THE WRITTEN APPROVAL OF THE COMPANY.

TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE

SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

MANAGER OF QUALITY ASSURANCE DEPARTMENT

SROTIGIZ

-3⊺0₽ YTZT075 100066/ * BN314Z 11/23/2012



SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2008; PED Material CERTIFICATE (No.:QAC0021058/A)
ATE (No.:QAC0021058/A)
DATE OF ISSUE: 2012/10/2

	ı										
CUSTOMER: MARMON/KEYSTONE	l	CANADA	NC.				CERT	FICATE NO	CERTIFICATE NO. :2012-7-10-D-12)-D-12	
P.O.NO.: BN3142							ORDE	R NO. 20	ORDER NO. :2012-07-010-D		
COMMODITY: STAINLESS	STEEL	SEAMLESS	TUBING	G)			GRAD	F · ASTM /	1013-10a (T	GRADE: ASTM A213-10a (TP316/TP316X	
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END/ OD POLISHED 400 GRIT	SH / SOLUTION TRE.	ATED / PICH	<led <="" pl="" td=""><td>VIN END/ OF</td><td>POLISHED</td><td>400 GRIT</td><td>-+</td><td>HEAT NO. CYT2107</td><td>077</td><td></td><td></td></led>	VIN END/ OF	POLISHED	400 GRIT	-+	HEAT NO. CYT2107	077		
CHEMICAL CONTENTS (WT%)	S (WT%)						-				
ELEMENTS	С	Mn		٩	S	Si		Z.	ئ	Mo	
SPECIFICATION	< 0.035	< 2 00		< 0.040	< 0.030	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	-	00140	100 100	2000	
DECLIFE (TADIE)	2000	1	1	0.010	₩ 0.030	11/2	0.73	10.0~14.0	16.0~18.0	2.00~3.00	9
RESULIS (LADLE)	0.022	0.76		0.039	0.005	0.39	39 —	11.06	16.56	2.06	
5				PHYSICAL PROPERTIES	L PROP	ERTIES		The second secon	AND THE PERSON NAMED IN COLUMN TWO IS NOT THE OWNER.		
Dimensions				0.2%YS	TS	E		\dashv	\dashv	HARDNESS	EDDY
O.D W.T Length (feet)	n Bundle No.	Pieces	(kg)	(Mpa) ≥205	(Mpa) ≥515	% 35	TEST		TEST	HRB ≤80	CURRENT TEST TO E426
1.250 0.120 20	12-7-266	25	334	270	570	66.0	OK	0	OK	71	OK
THE CONTRACT OF THE CONTRACT O	- paragraphy										(PRICELU HOLE)
DEMARKS.											
AS PER ASTM A213-10a/ASME SA213-10	/ASME-SA213-10-			1.WE HE	1.WE HEREBY CERTIFY TESTED AND THE TEST I	∇	THAT TI	ARF IN CO	TAL DESCI	RIBED HERE	THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN RESULTS ARE IN COMPUTANCE WITH THE TERMS OF THE
WALL THICKNESS TOLERANCE AS PER ASTM A269-10 IN COMPLIANCE TO NACE MEDI 75 2002	ERANCE AS PER	ASTM A2	69-10	PURCHA	PURCHASE ORDER OR CONTRACT	R OR CC)NTRAC			, WILL 1111W	LEAVED OF LIPE
IC TEST TO ASTM A262 PRACTICE E	PRACTICE E			THE WRI	THE WRITTEN APPROVAL	PROVAL	OF THE	L OF THE COMPANY.	DUCED, E.	XCEPT IN FU	THE WRITTEN APPROVAL OF THE COMPANY.
NO WELD REPAIR WAS PERFORMED	PERFORMED	l.5m/min	_	SHANGH	SHANGHAI CRYSTAL PAI	[AL PAL	ACE PIPI	LACE PIPE CO.,LTD		1.50	· ;;,
FREE FROM MERCURY CONTAMINATION	CONTAMINATIO	Z								E >	
COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1	CHINA E TO EN 10204/3.				7		Transies	Z		N C V	ZHZ Z 11 ACN
INVOICE NO: YK-12-09-73	73				MA!	NAGER	of Qt/AI		URANCE D	ASSURANCE DEPARTMENT	



Change Nbr:

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18971

Purchase Order Date 1/28/13 PO Print Date 1/29/13

Page Number 1 of 2

Certification required YES

NO

Order From: VC-MAR001 MARMON/KEYSTONE CANADA LTD. 290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9 CABuver Contact Name Chantal Lavoie Vendor Phone 800 361 8142 Requisition Nbr 10127-2607 450 641 4357 Vendor Fax Tax Resale Nbr Net 30 Terms Vendor Account Nbr Currency CAD **FOB** Destination-Collect Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CANADA Line Nbr Reference Description/ Req Date/ Req Qty/ Ship Method **Unit Price** Extended Mfg ID Taxable Unit of Measure Price **Revision ID** Vendor Part Number M6061T6T0.375W,035 6061-T6 RD Tube .375 2/01/13 108.00 \$1.5000 \$162.00 x.035W Yes f Special lust: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8 304 TUBING .37: x 335% M304TR0.375W.035 TST ground 2/01/13 40.00 \$0.8500 \$34.00 Yes Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME \$A213 OR ASTM A269 3 M304TR1.250W.125 304 RD Tube 1.250 A 2/01/13 40.00 TST ground \$8.9500 \$358.00 .125w Yes No substitution or deviation without consent. Certificate of Conformits or Material

Change Date: 1/29/13



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18971

Purchase Order Date 1/28/13 PO Print Date 1/29/13

Page Number 2 of 2

Order From:

MARMON/KEYSTONE CANADA LITD. 290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9

CA

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr Tax Resale Nbr

10127-2607 Net 30

Terms Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: AISI 304/316 SS SEAMLESS

ROUND TUBING

AS PER ASTM A213 OR ASME SA213 OR

ASTM A269

VC-MAR001

PO Total:

\$554.00

EP13-0201

MATERIAL CERTIFICATION REOD UPON DELIVERY

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - NES

Change Nbr:

2

Change Date:

1/29/13